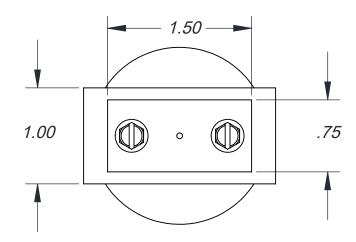
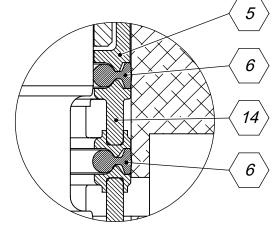


SPOOL TRAVEL: .300 MAX.
OPERATING PRESSURE: 150 PSI MAX.
TEMPERATURE RANGE: -20°F TO 160°F.
PRIMARY OPERATOR: PALM BUTTON
SECONDARY OPERATOR: SPRING RETURN. SERVICE MEDIA: PNEUMATIC. SEAL MATERIAL: STD. = BUNA-N SERVICE PARTS ARE MARKED IN A CIRCLE. 9. REPAIR PARTS ARE MARKED IN A HEX. 10. REPAIR KIT: STD. = 11-0394.





DETAIL L)
SCALE 3:	1

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	01-0225	NUT, 1/4-20, ZINC	1
2	01-0281	BUTTON, PALM	1
3	01-0282	RETAINING RING, INT., .625, PHOS	1
4	01-2027-1	SCREW, HHC, 8-32 X .37	2
5	11-0300	SPACER, END	2
6	11-0302	SEAL, MINI-1	4
7	11-0304	WASHER, SPRING SUPPORT	1
8	11-0308	BODY, VALVE, 3 WAY	1
9	11-0309	SPRING, COMP.	1
10	11-0316	SPACER TUBE	1
11	11-0334	END PLATE	1
12	11-0337	SPOOL, 3 WAY	1
13	11-0349	GUIDE, SPOOL	1
14	11-0362	SPACER ASSY., SEAL	3

	REVISIONS
A	ECL: 02042 03-15-02 TPO REDRAWN TO CURRENT ENG. STANDARDS.
В	ECL: 04244 12-14-04 JDR ADDED DATE STAMP NOTE CHK: JDR APVD: TPO
\mathcal{C}	ECL: 22002 08-24-21 TES UPDATED TO CURRENT ENG. STDS.
	ECL: 22029 04-04-22 TES

MATERIAL SPEC. **Tolerances Unless Otherwise Specified:** PC. NO.: *M3820601* TYPE AS CAST FINISHED DEC .00 DEC .000 FRACTIONAL ANGLES ° ± .015" ± .005" ± 1/64" ± 1/2° ± .030" ± .010" ± 1/32" ± 1° MADE FROM: SEE SCHEDULE PROCESS SPEC. MODEL FILE: M3820601.sldasm FINISH 175 μ in. CAD FILE: M3820601.slddrw VALVE ASSY., MINI1 M3820601 3 WAY, PALM BUTTON, SPRING RETURN SHEET NO. 1 of 1 SHEETS DRAWN CHECKED APRVD. Lexair, Inc., TPO MFM 2025 Mercer RD, Lexington, Kentucky 40511 03-16-02 3-18-02 3-18-02 APPROX. WT. 0.55 LBS